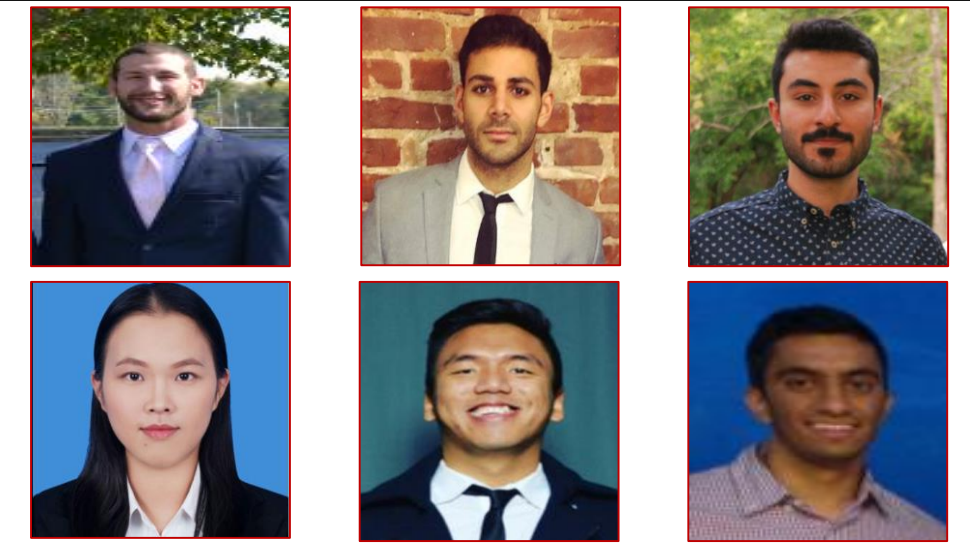


Diesel Supercharged Snowmobile Rotor Integration

Course: ME 46200 Spring 2017 Senior Capstone Design

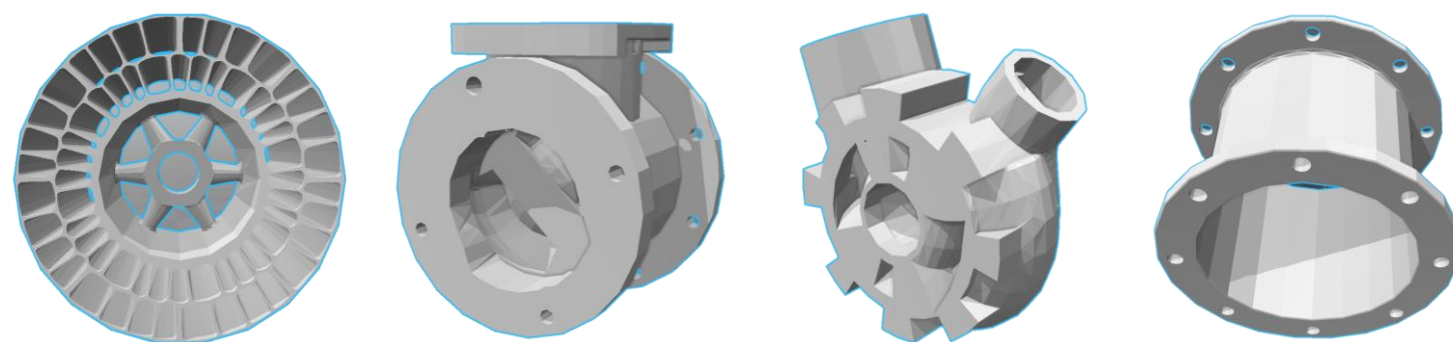
Instructor :John Stang Sponsor: Dr. Razi Nalim

Group Member: Ali Alamer, Gamil Hanna,
Ngunlian Lian, Soham Patel, Brian Struewing, Yuting Zhan

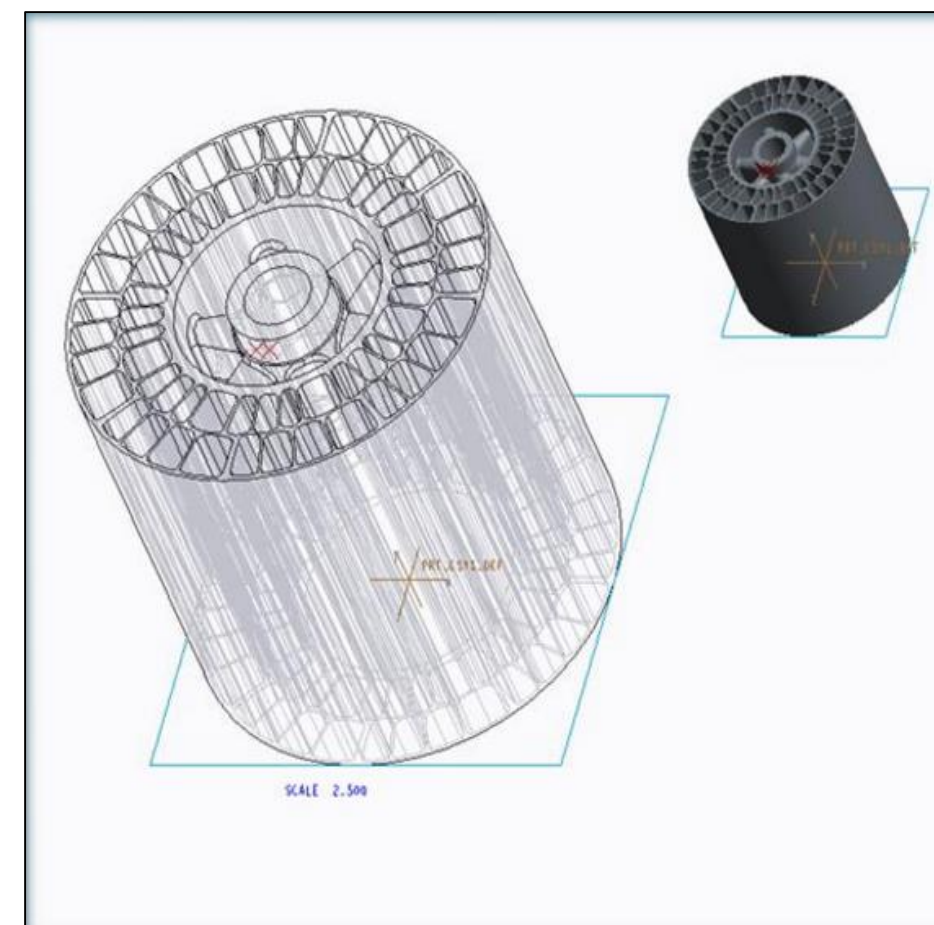


Background and Objective

- Pressure wave supercharger for 900cc diesel engine
- Comprex is 85.7% of original Mazda Cabella rotor comprex
- Manufacturing cost under \$1,000
- Minimize thermal expansion



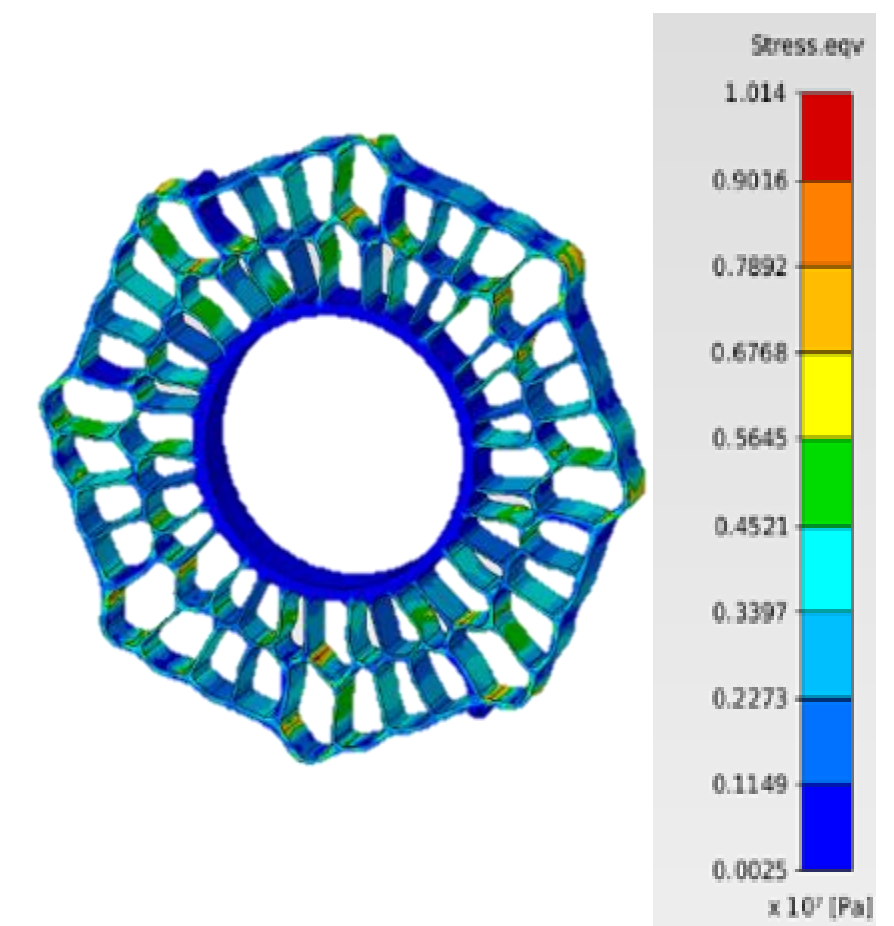
Design Development & Achievement



ROTOR COMPREX CAD
MODEL



APPROACHED WATER
JETTING METHOD

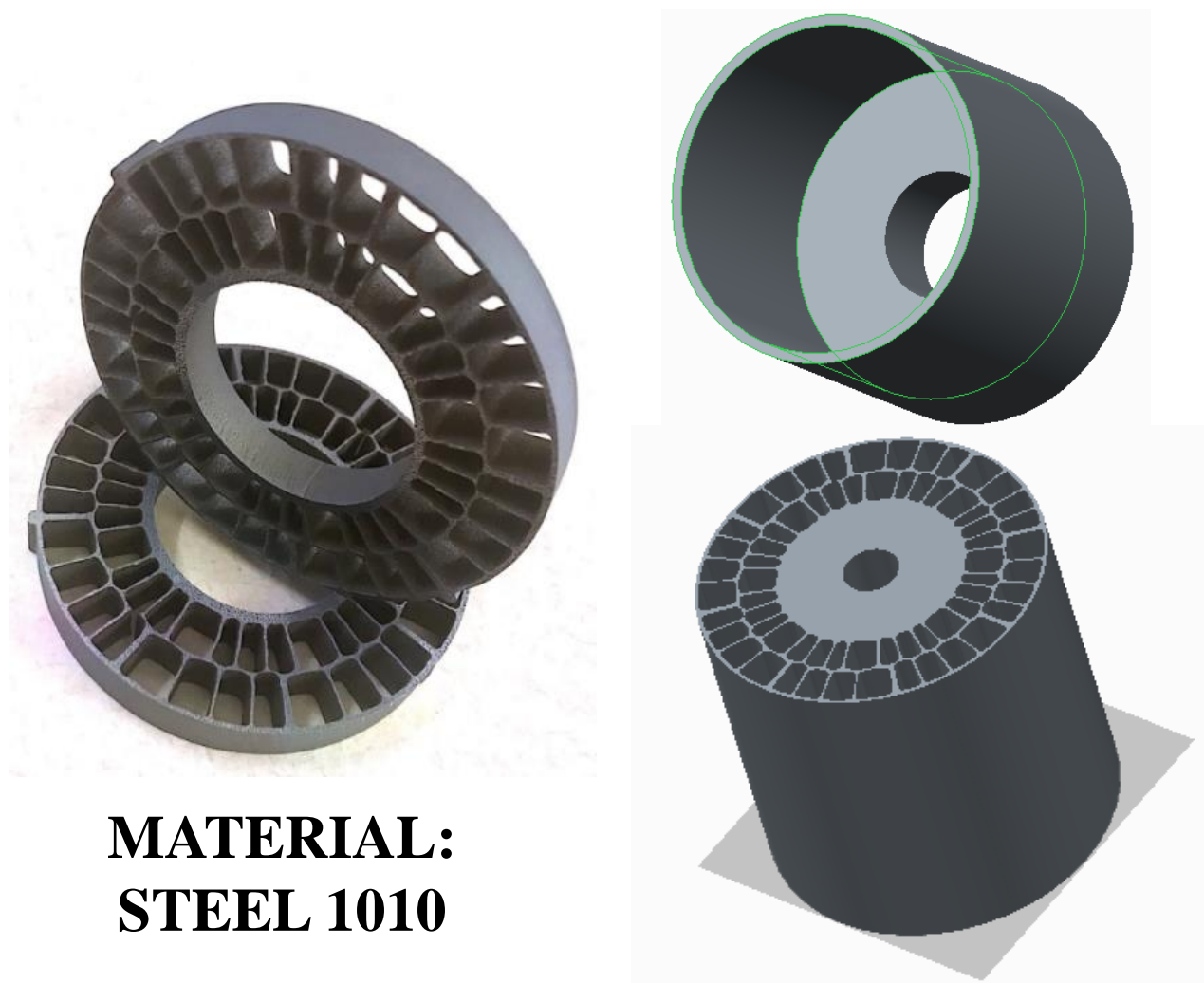


FINITE ELEMENT
STRUCTURAL ANALYSIS

Design Requirements

Customer Requirements	Wt.	Design Criteria	Goal
Bearing Prototype	20%	Withstand Temperatures	555 °C
Rotor Prototype	25%	Withstand Pressures	3 Bar
Enclosure Prototype	5%	Clearance Space	< 3 mm
Inlet and Outlet Housing Prototype	10%	Withstand Speeds	< 15,000 rpm
Light Weight	5%	Flow Space	< 3%
Minimal Leakage	20%	Costs	< \$ 1,000
Affordability	15%		

Final Product



MATERIAL:
STEEL 1010

Recommendations

- Cut off unnecessary weight or dimensions to future designs
- Perform dynamic loading test on the rotor once a complete prototype has been produced
- Run multiple structural, flow, and pressure simulations using Finite Element Analysis (FEA)
- Use steel based or cast iron materials when manufacturing